

## Process Sheet

Order Number : CU-DAR001 Dart Helicopters Services  
 Estimate Number : 40349-13  
 P.O. Number :  
 This Issue : 07/07/2008 S.O. No. :  
 Prsh Rev. : NC  
 First Issue : // Type : SMALL /MED FAB  
 Previous Run : 39362  
 Written By :  
 Checked & Approved By : JUL 08.7.07  
 Comment : Est Rev:A 08-05-20 new issue DD verified by:ec

Drawing Name : HANDLE ASSEMBLY (INTERIOR) *Spit*  
 Part Number : D3779043  
 Drawing Number : D3779 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material :  
 Due Date : 28/07/2008 Qty: 10 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.4583 sf(s)/Unit Total : 4.5833 sf(s)  
6061-T6 .125 Sheet

batch: 106634FB 8-7-15

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3779

Dwg Rev: AProg Rev: AFB 8-7-15

(12)



2-Deburr if necessary

FB 8-7-15

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE



4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

6/08/15 +12

(Pb)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE ASSEMBLY (INTERIOR)

Job Number: 40349

Part Number: D3779043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 D32031

Handle



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Handle

batch: 30158A 3X BY0353 9X

PL87/25 (12)

7.0 MS20426AD10 18

Rivet Countersunk



Length - 450

Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Rivet Countersunk

batch: M107936

or (MS20426AD10-10)

8.0 SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

PL87/25 (12)

1- countersink holes as per dwg D3779-

2- deburr-

3- rivet D3203-1 handle to D3779-5 plate as per dwg D3779 per QSI003

SD 08/10/10 (3)

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: ST 238A

88

08/10/10 (X3)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/10 (X3)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 8/10/10

Dart Aerospace



DART AEROSPACE LTD	Work Order:	40349
Description: HANDLE ASS'Y (INTERIOR)	Part Number:	D3779- <del>042</del> 5
Inspection Dwg: D3779-5 Rev: A		Page 1 of 1

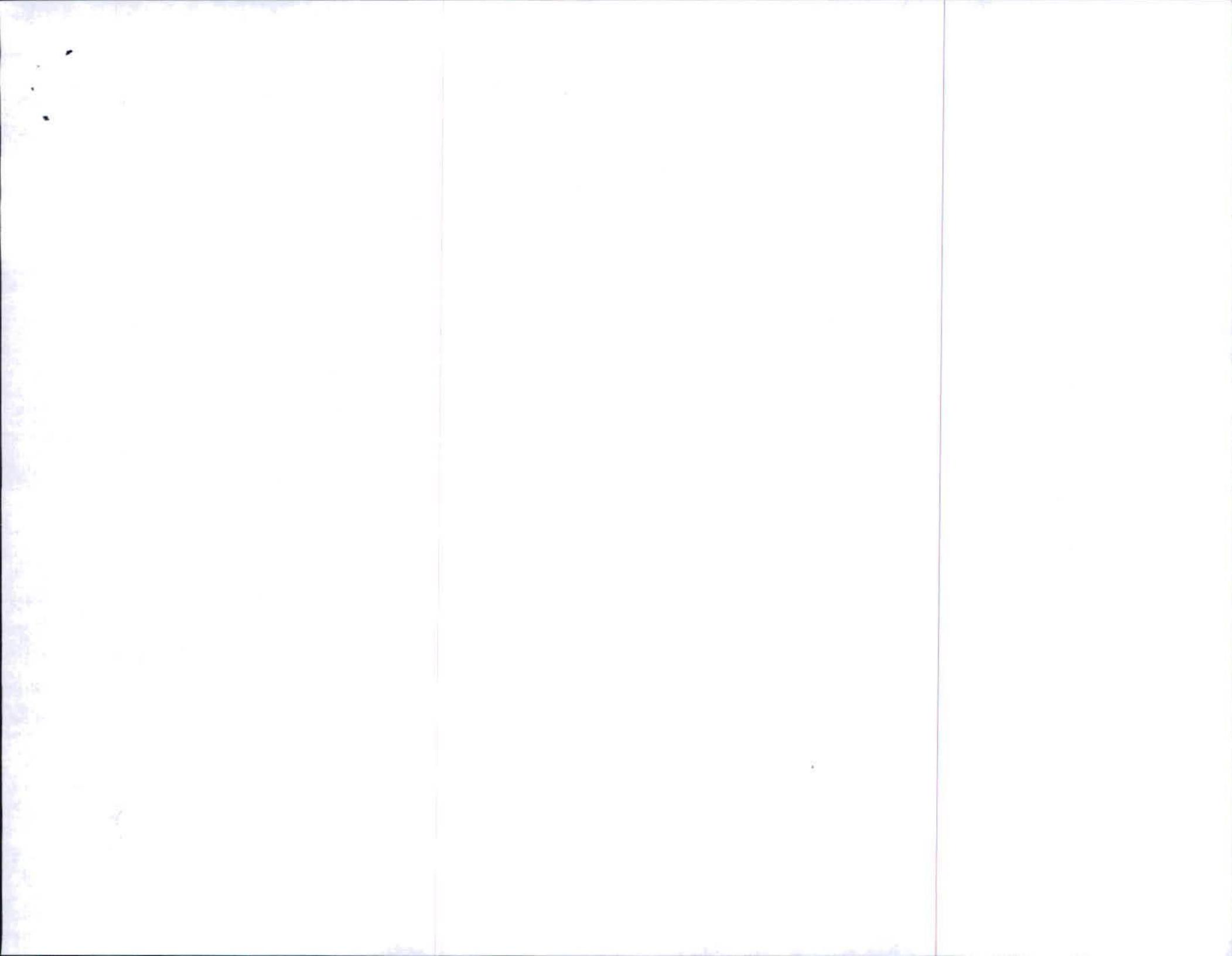
## FIRST ARTICLE INSPECTION CHECKLIST

First Article  Prototype

Measured by: HB	Audited by: S	Prototype Approval: <input checked="" type="checkbox"/>
Date: 8-7-15	Date: 8/8/15	Date: <input checked="" type="checkbox"/>

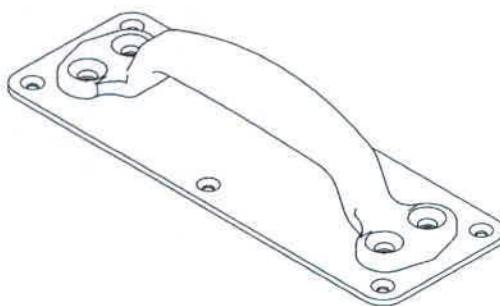
Rev	Date	Change	Revised by	Approved
A		New Issue	P/0 D3779-043	KJ/JLM

4

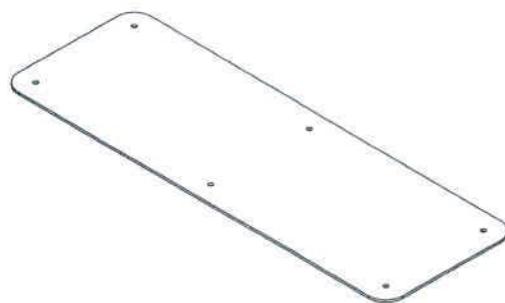


8 7 6 5 4 3 2 1

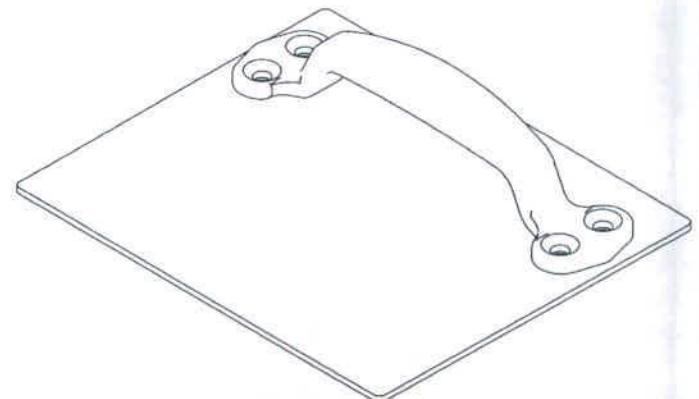
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
1	1	D3203-1	HANDLE
1		D3779-1	PLATE
1		D3779-5	PLATE
4	4	MS20426AD10-8	RIVET, CSK



D3779-041 HANDLE ASSEMBLY  
(EXTERIOR)



D3779-3 DOUBLER PLATE



D3779-043 HANDLE ASSEMBLY  
(INTERIOR)

RELEASED  
06-26-11

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WORK ORDER  
NO. 40349

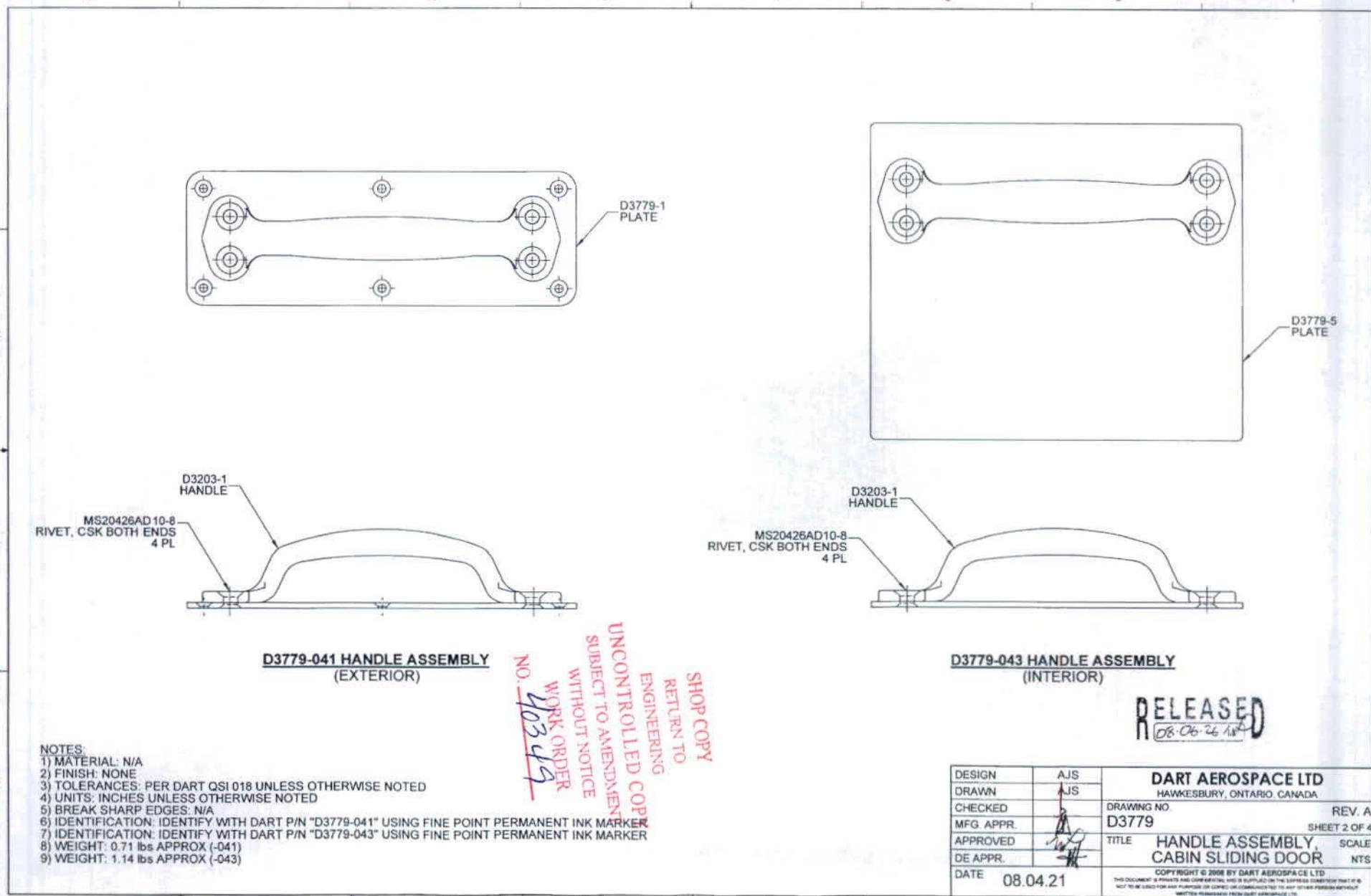
A	NEW ISSUE		AJS	08.04.21
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.04.21			

DRAWING NO. D3779 REV. A  
SHEET 1 OF 4  
TITLE HANDLE ASSEMBLY, SCALE  
CABIN SLIDING DOOR NTS

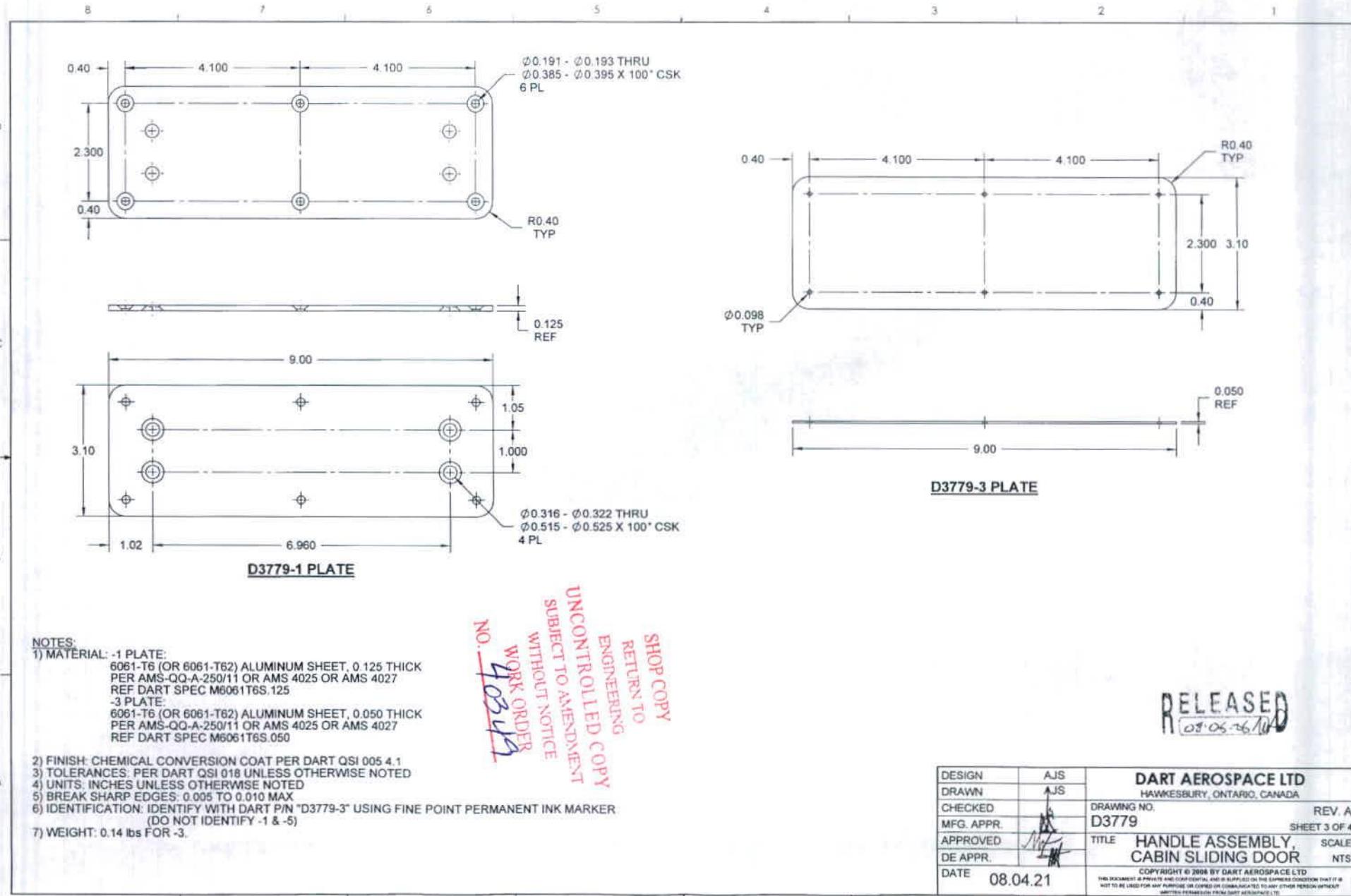
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8 7 6 5 4 3 2 1





1990-1991  
1991-1992



Chlorophyll

Chlorophyll a

Chlorophyll b

Chlorophyll c

Chlorophyll d

Chlorophyll e

Chlorophyll f

Chlorophyll g

Chlorophyll h

Chlorophyll i

Chlorophyll j

Chlorophyll k

Chlorophyll l

Chlorophyll m

Chlorophyll n

Chlorophyll o

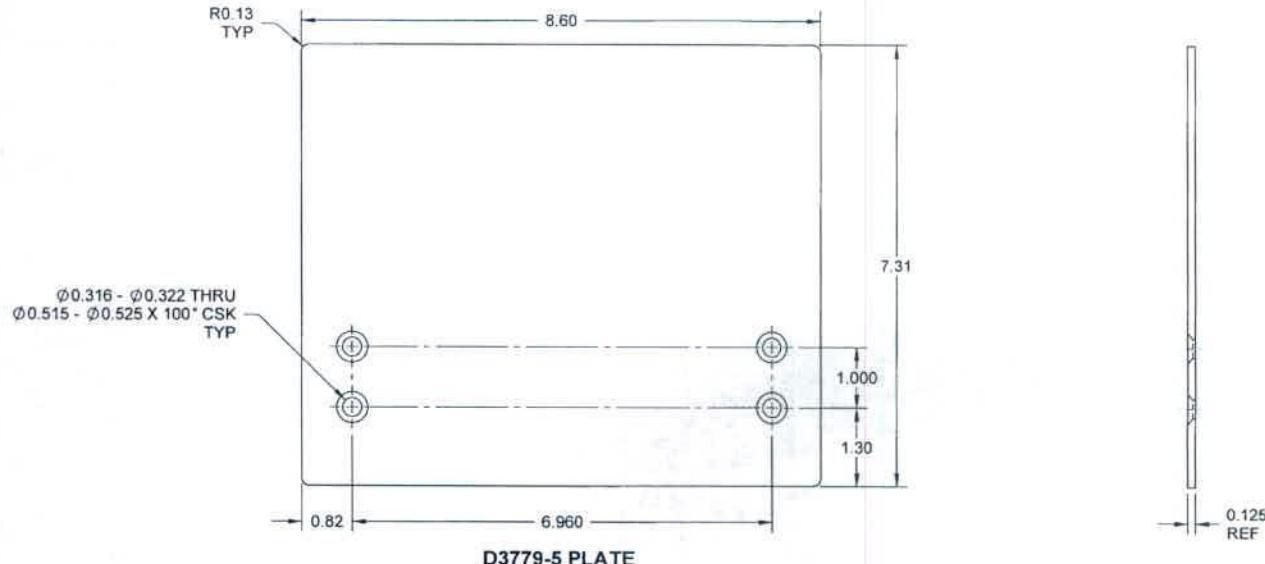
Chlorophyll p

Chlorophyll q

Chlorophyll r

Chlorophyll s

Chlorophyll t



NOTES:

- 1) MATERIAL: -5 PLATE:  
6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
REF DART SPEC M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE SHEET 2 FOR ASSEMBLED WEIGHT

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WORK ORDER  
NO. 40349

RELEASED  
05-06-26/14

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		D3779	REV. A
APPROVED		SHEET 4 OF 4	
DE APPR.		TITLE HANDLE ASSEMBLY, CABIN SLIDING DOOR	
DATE	08.04.21	SCALE	NTS

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